



Chunghwa Picture Tubes, Ltd.

Technical Specification

To : HUI YING TUNG ELECTRONIC CO., LTD
Date : 2011/02/15

CPT TFT-LCD
CLAA 215FA04

ACCEPTED BY :

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|----------|--|-------------|-------------------|
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1. OVERVIEW

CLAA215FA04_V4 is 21.5" color TFT-LCD (Thin Film Transistor Liquid Crystal Display) module composed of LCD panel, driver ICs, control circuit and backlight. By applying 6bits+Hi-FRC digital data, 1920×1080, 16.7M-color images are displayed on the 21.5" diagonal screen. Input power voltage is 5.0V for LCD driving. Converter for backlight is not included in this module. General specification is summarized in the following table:

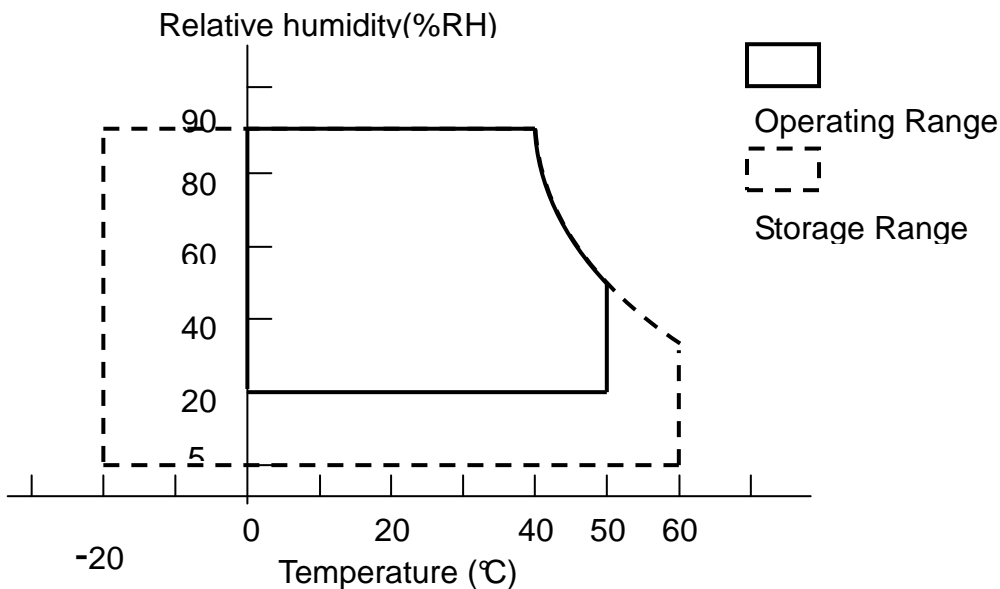
| ITEM | SPECIFICATION |
|--------------------------------|---|
| Display Area(mm) | 476.64 (H) × 268.11 (V) (21.53-inch diagonal) |
| Number of Pixels | 1920 (H) × 1080(V) |
| Pixel Pitch(mm) | 0.24825 (H) × 0.24825 (V) |
| Color Pixel Arrangement | RGB vertical stripe |
| Display Mode | Normally white, TN |
| Number of Colors | 16.7M(6bits+Hi-FRC) |
| Brightness(cd/m ²) | 250cd/m ² (Typ.)(center, 60mA) |
| Viewing Angle(H/V) | 170/160 (Typ.) |
| Surface Treatment | Anti-glare, 3H |
| Power consumption(W) | 17.5W Without Converter(Typ.) |
| Module Size(mm) | 495.6 (W) × 292.2 (H) ×9.85(D) (Typ.) |
| Module Weight(g) | 1830g(Typ.) |
| Backlight Unit | LED (White-LED) |

2. ABSOLUTE MAXIMUM RATINGS

| ITEM | SYMBOL | MIN. | MAX. | UNIT | REMARK |
|------------------------------|----------------|------|------|------|----------------|
| Power Supply Voltage for LCD | VCC | 0 | 6 | V | |
| LED Forward voltage | V _F | 2.9 | 3.6 | V | 1). 2) |
| LED Forward current | I _F | 57 | 63 | mA | |
| Operation Temperature | Top | 0 | 50 | °C | 3). 4). 5). 7) |
| Storage Temperature | Tstg | -20 | 60 | °C | 3). 4). 5). 7) |

[Note]

- 1).Product life-time relate to LED, please operate production follow statement at page 8 “(2)back light” .
- 2).When LED current over the definition of operating current ,product life-time will decay rapidly or operate unusual.
- 3)The relative temperature and humidity range are as below sketch, 90%RHMax.(Ta ≤ 40°C).
- 4).The maximum wet bulb temperature ≤ 39°C (Ta > 40°C) and without dewing.
- 5).If you use the product in an environment which over the definition of temperature and humidity too long to effect the result of eye-etching.
- 6) Test Condition: IEC 1000-4-2 VESDt: Contact discharge to input connector; VESDc: Contact discharge to module
- 7). If you operate the product in normal temperature range, the center surface of panel should be under 60°C.



3. ELECTRICAL CHARACTERISTICS

(1).TFT-LCD

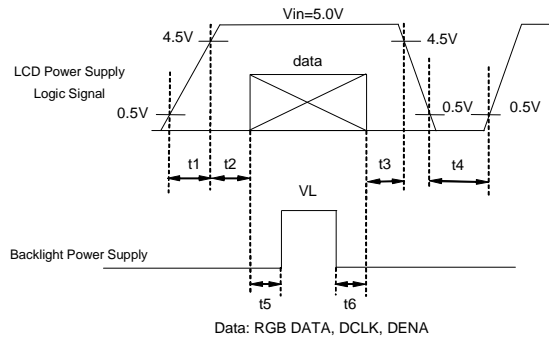
Ta=25°C

| ITEM | | SYMBOL | MIN | TYP | MAX | UNIT | REMARK |
|-------------------------------------|---|--------|-------|------|-------|-------|----------|
| Power Supply Voltage for LCD | | VCC | 4.5 | 5.0 | 5.5 | V | *1) |
| Power Supply Current for LCD | | ICC | -- | 1050 | 1950 | mA | *2) |
| Permissive Ripple Voltage for Logic | | VRP | -- | -- | 100 | mVp-p | VCC=5.0V |
| Differential Resistance | | Zm | 90 | 100 | 110 | Ω | |
| LVDS: IN+ , IN- | The same motion input Voltage | VCM | 1.125 | 1.25 | 1.375 | V | *3) |
| | Differential input Voltage | VID | 200 | 350 | 600 | mV | |
| | High electric potential threshold voltage | VTH | - | - | 100 | mV | |
| | Low electric potential threshold voltage | VTL | -100 | - | - | mV | |
| LCD Irush Current | | Irush | - | - | 4 | A | *4) |
| Power consumption | | P | - | 5 | 11 | W | *2) |

[Note]

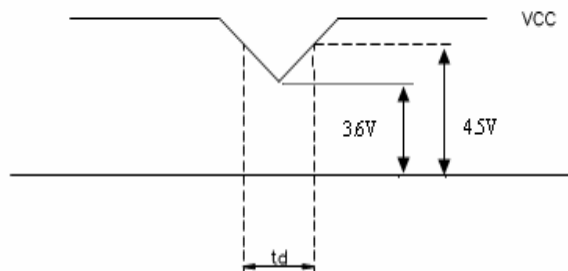
*1)Power 、 data sequence

$$\begin{aligned}
 0.50\text{ms} \leq t1 \leq 10\text{ms} & & t4 \geq 1 \text{ sec} \\
 0.01\text{ms} < t2 \leq 50\text{ms} & & t5 \geq 200\text{ms} \\
 0.01\text{ms} < t3 \leq 50\text{ms} & & t6 \geq 200\text{ms}
 \end{aligned}$$



VCC-dip conditions:

- (1) When $3.6\text{V} \leq V_{cc}(\text{min}) < 4.5\text{V}$: $t_d \leq 10 \text{ ms}$
- (2) When $V_{cc} < 3.6 \text{ V}$, VCC-dip conditions should also follow the VCC-turn-on conditions.



2). Typical value is measured when displaying horizontal gray scale line pattern:

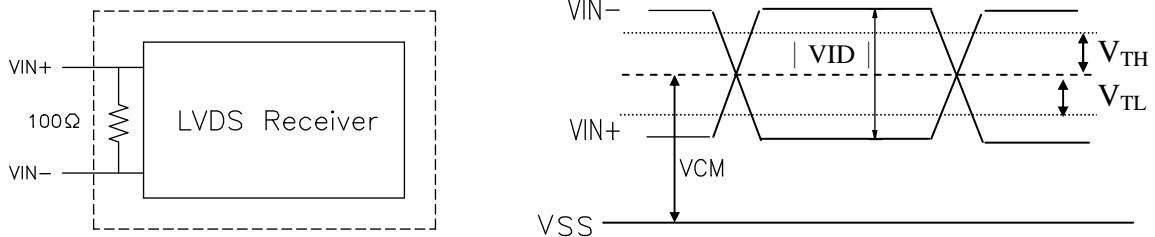
64 gray level, 1920 line mode

VCC=5.0 V , fH= 67.8 kHz , fV=60 Hz , fCLK=72 MHz

Maximum value is measured when displaying 2 line pattern:

VCC=5.0 V , fH= 66.9 kHz , fV=75 Hz , fCLK=90 MHz

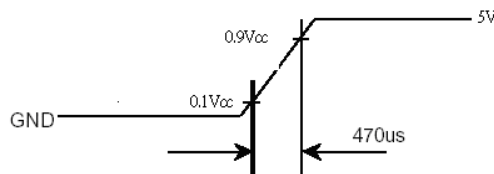
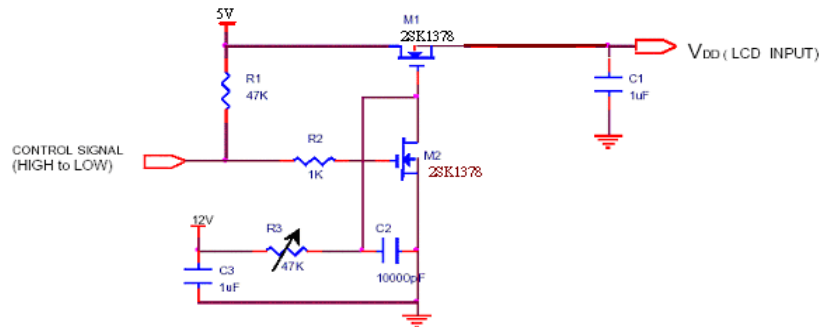
*3) LVDS Signal definition



VIN+ : Positive differential DATA & CLK Input

VIN- : Negative differential DATA & CLK Input

*4).Irush Measurement Condition



(2).Backlight

1. Electrical specification

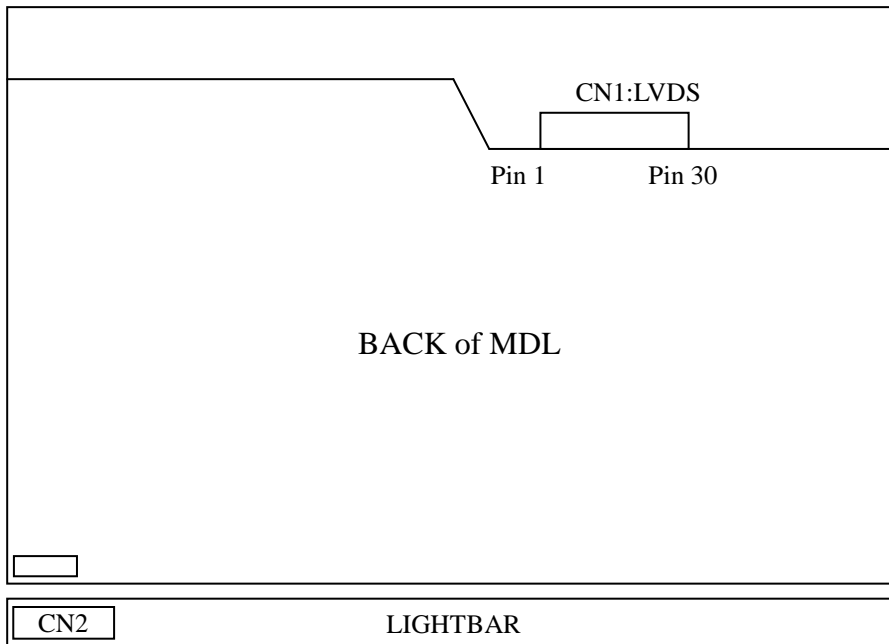
1-1 single LED

Ta=25°C (Ta: ambient temperature)

| ITEM | SYMBOL | Min | TYP | MAX | UNIT | REMARK |
|-------------------|----------------|-----|------|-----|------|----------------------|
| Forward Voltage | V _F | 2.9 | 3.25 | 3.6 | V | I _F =60mA |
| Forward Current | I _F | 57 | 60 | 63 | mA | 1) |
| Power consumption | W | | 195 | | mW | I _F =60mA |

1-2 CN2

| | |
|----------------------------|--------------------------------------|
| Type Part Number | CI1406M1HRE-NH(CviLux) or compatible |
| Mating Housing Part Number | CI1400SL000-NH(CviLux) |



| Pin | Name | Description |
|-----|--------|--|
| 1 | LED_04 | String 16PcsLED , feedback 60mA |
| 2 | LED_03 | String 16PcsLED , feedback 60mA |
| 3 | VLED+ | VLED+ , 4Parallel 16String ; 64Pcs LED |
| 4 | VLED+ | VLED+ , 4Parallel 16String ; 64Pcs LED |
| 5 | LED_02 | String 16PcsLED , feedback 60mA |
| 6 | LED_01 | String 16PcsLED , feedback 60mA |

2. life time

| ITEM | min | Typ | max | UNIT | REMARK |
|-----------|-------|-----|-----|------|-------------------|
| LIFE TIME | 30000 | -- | -- | hrs | 2) , 3) , 4) , 5) |

[Note]

- 1).If dimming function is required, it is strongly recommended to adopt pulse width modulation (PWM).If not, linear decrease of the driving current will affect the optical characteristics
- 2).Parameter guideline for LED driving is under stable conditions at 25°C (Room Temperature) and $I_F=60mA$
- 3). Definition of the lamp life time: Luminance (L) under 50% of specification.
- 4). When the ambient temperature T_a overstep 25°C, it will serious damage life time.
- 5). When the LED operation current I_F overstep 60mA, it will serious damage life time.

4. INTERFACE PIN CONNECTION

(1) CN1

| | |
|----------------------------|--|
| Type Part Number | 0930G30-B2001A-M4(STARCONN) / MSCKT2407P30H(STM) or compatible |
| Mating Housing Part Number | FI-X30HL(JAE) FI-X30H(JAE) |

| PIN NO. | REMARK | FUNCTION |
|---------|--------|---|
| 1 | RXO0- | minus signal of odd channel 0(LVDS) |
| 2 | RXO0+ | plus signal of odd channel 0(LVDS) |
| 3 | RXO1- | minus signal of odd channel 1(LVDS) |
| 4 | RXO1+ | plus signal of odd channel 1(LVDS) |
| 5 | RXO2- | minus signal of odd channel 2(LVDS) |
| 6 | RXO2+ | plus signal of odd channel 2(LVDS) |
| 7 | GND | GND |
| 8 | RXOC- | minus signal of odd clock channel (LVDS) |
| 9 | RXOC+ | plus signal of odd clock channel (LVDS) |
| 10 | RXO3- | minus signal of odd channel 3(LVDS) |
| 11 | RXO3+ | plus signal of odd channel 3(LVDS) |
| 12 | RXE0- | minus signal of even channel 0(LVDS) |
| 13 | RXE0+ | plus signal of even channel 0(LVDS) |
| 14 | GND | GND |
| 15 | RXE1- | minus signal of even channel 1(LVDS) |
| 16 | RXE1+ | plus signal of even channel 1(LVDS) |
| 17 | GND | GND |
| 18 | RXE2- | minus signal of even channel 2(LVDS) |
| 19 | RXE2+ | plus signal of even channel 2(LVDS) |
| 20 | RXEC- | minus signal of even clock channel (LVDS) |
| 21 | RXEC+ | plus signal of even clock channel (LVDS) |
| 22 | RXE3- | minus signal of even channel 3(LVDS) |
| 23 | RXE3+ | plus signal of even channel 3(LVDS) |
| 24 | GND | GND |
| 25 | NC | NC |
| 26 | NC | Test pin (Can't connect to GND) |
| 27 | NC | NC |
| 28 | VCC | Power supply input voltage(5.0 V) |
| 29 | VCC | Power supply input voltage(5.0 V) |
| 30 | VCC | Power supply input voltage(5.0 V) |

- 1) Keep the NC Pin and don't connect it to GND or other signals.
- 2) GND Pin must connect to the ground, don't let it be a vacant pin.

5. INTERFACE TIMING

(1) Timing Characteristic

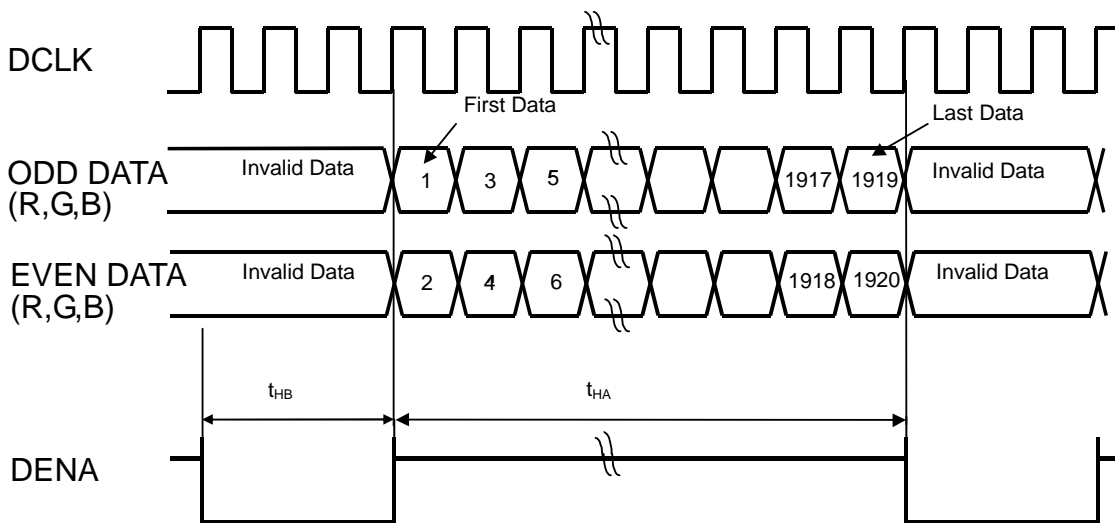
| ITEM | | SYMBOL | MIN. | TYP. | MAX. | UNIT | |
|---------------------|------------|---------------------------|-----------|-------|-------|-------|-----------|
| LCD Timing | DCLK | Freq. | f_{CLK} | 55 | 72 | 90 | MHz |
| | | Cycle | t_{CLK} | 18.18 | 13.89 | 11.11 | ns |
| | Horizontal | Horizontal effective time | t_{HA} | 960 | 960 | 960 | t_{CLK} |
| | | Horizontal blank time | t_{HB} | 40 | 100 | 160 | t_{CLK} |
| | | Horizontal total time | t_H | 1000 | 1060 | 1120 | t_{CLK} |
| | Vertical | Vertical frame Rate | Fr | 50 | 60 | 75 | Hz |
| | | Vertical total time | t_V | 1090 | 1130 | 1230 | t_H |
| | | Vertical effective time | t_{VA} | 1080 | 1080 | 1080 | t_H |
| Vertical blank time | | t_{VB} | 10 | 50 | 150 | t_H | |

[Note]

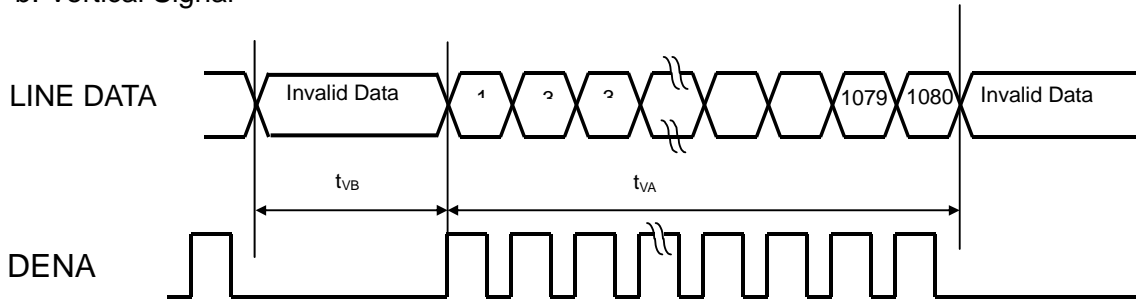
- *1) DENA (data enable) usually is positive
- *2) DCLK still inputs during blanking
- *3) DE mode only
- *4) It maybe cause flicker at 50Hz.

(2).Timing Chart

a. Horizontal Signal

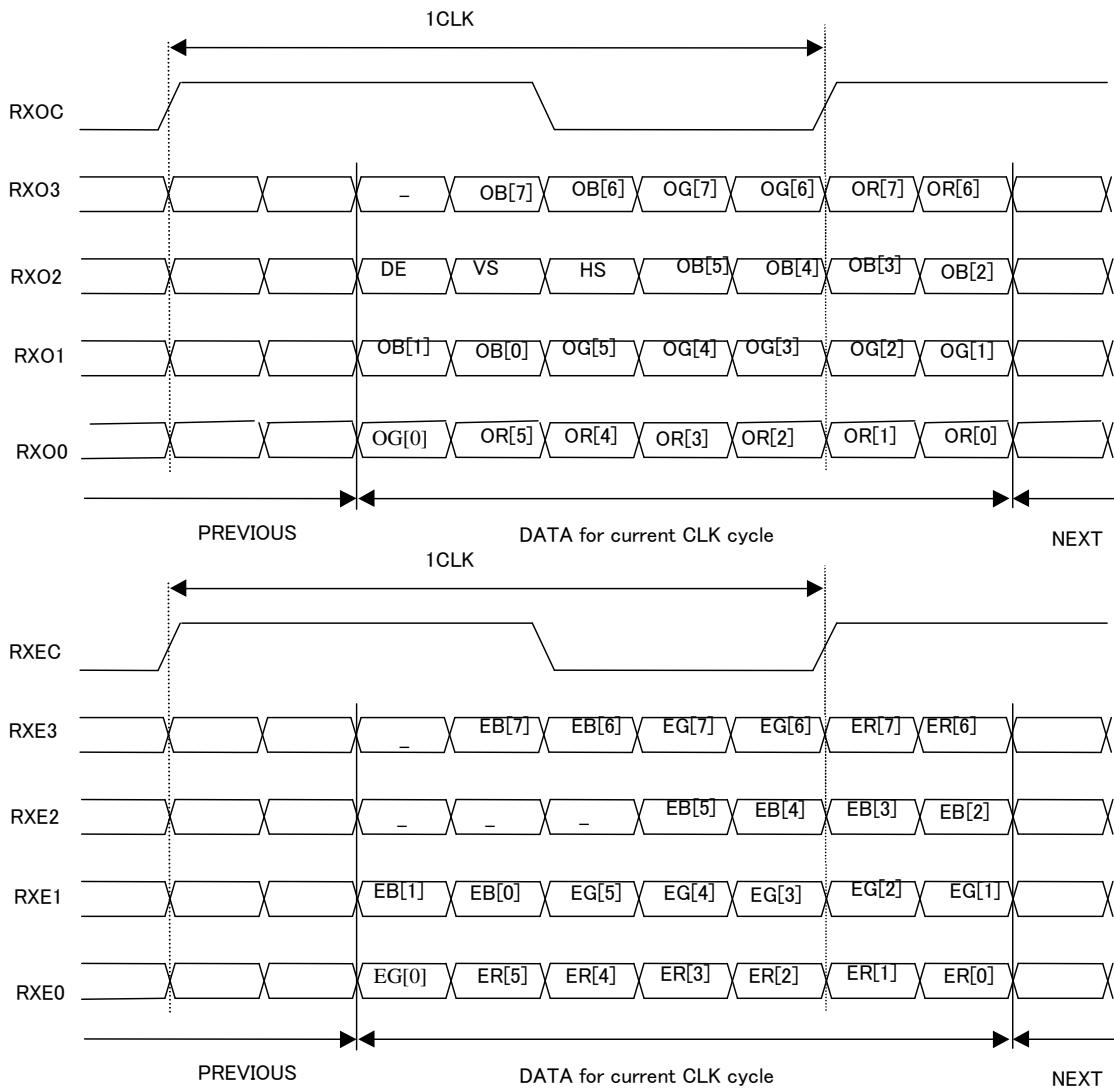


b. Vertical Signal



(3).LVDS Data

For 6Bit+Hi-FRC



Color Data Assignment

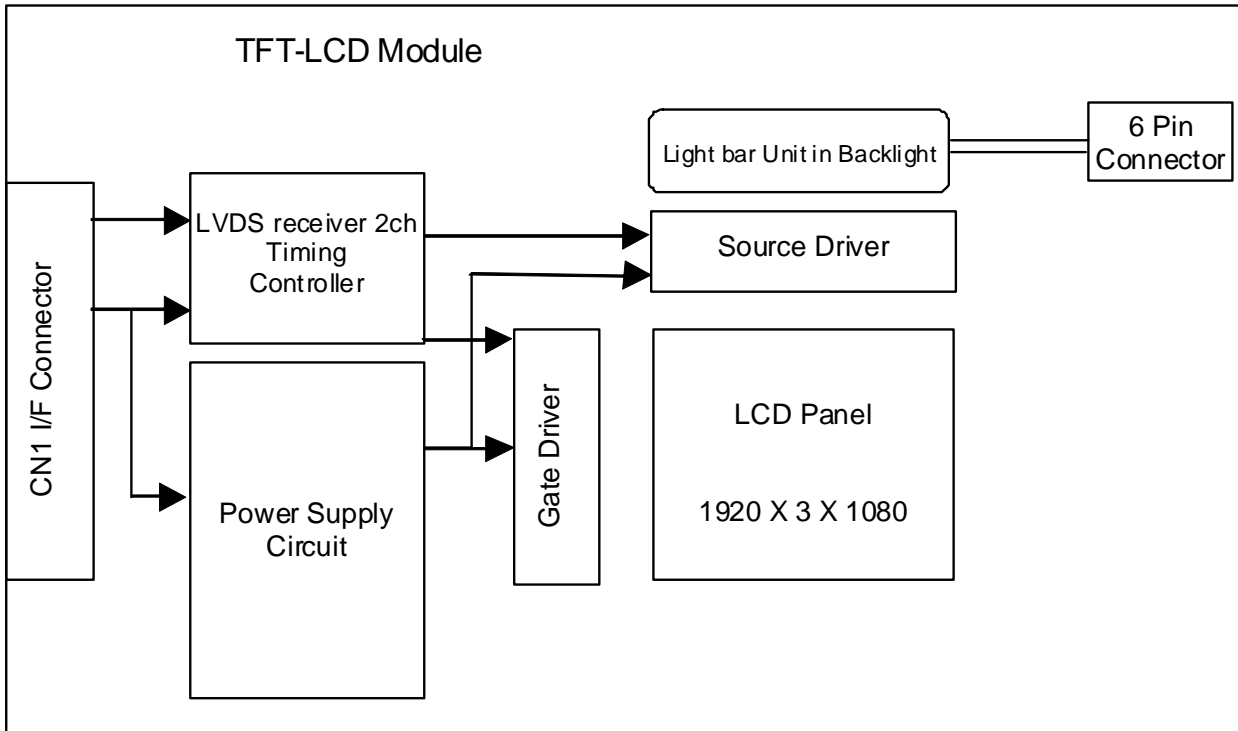
| COLOR | INPUT DATA | R DATA | | | | | | | | G DATA | | | | | | | | B DATA | | | | | | | |
|-------------|------------|--------|----|----|----|----|----|-----|-----|--------|----|----|----|----|----|-----|-----|--------|----|----|----|----|----|----|-----|
| | | R7 | R6 | R5 | R4 | R3 | R2 | R1 | R0 | G7 | G6 | G5 | G4 | G3 | G2 | G1 | G0 | B7 | B6 | B5 | B4 | B3 | B2 | B1 | B0 |
| | | MSB | | | | | | LSB | MSB | | | | | | | LSB | MSB | | | | | | | | LSB |
| BASIC COLOR | BLACK | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | RED(255) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | GREEN(255) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | BLUE(255) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | CYAN | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | MAGENTA | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | YELLOW | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | WHITE | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| RED | RED(0) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | RED(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | RED(2) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | | | | | | | | | | | | | | | | | | | | | | | | | |
| | RED(254) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | RED(255) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| GREEN | GREEN(0) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | GREEN(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | GREEN(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | | | | | | | | | | | | | | | | | | | | | | | | | |
| | GREEN(254) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | GREEN(255) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| BLUE | BLUE(0) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | BLUE(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | |
| | BLUE(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | |
| | | | | | | | | | | | | | | | | | | | | | | | | | |
| | BLUE(254) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | |
| | BLUE(255) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |

- [Note] 1) Definition of gray scale: Color (n): n indicates gray scale level; higher n means brighter level.
 2) Data: 1-High, 0-Low.
 3)For odd & even data also.

(4).Color Data Distribution

| | | | | | | |
|------------|------------|----|------------|----|---------------|---------------|
| D(1,1) | D(2,1) | .. | D(X,1) | .. | D(1919,1) | D(1920,1) |
| D(1,2) | D(2,2) | .. | D(X,2) | .. | D(1919,2) | D(1920,2) |
| .. | .. | + | .. | + | .. | .. |
| D(1,Y) | D(2,Y) | .. | D(X,Y) | .. | D(1919,Y) | D(1920,Y) |
| .. | .. | + | .. | + | .. | .. |
| D(1,1079) | D(2, 1079) | .. | D(X, 1079) | .. | D(1919, 1079) | D(1920, 1079) |
| D(1, 1080) | D(2, 1080) | .. | D(X, 1080) | .. | D(1919, 1080) | D(1920,1080) |

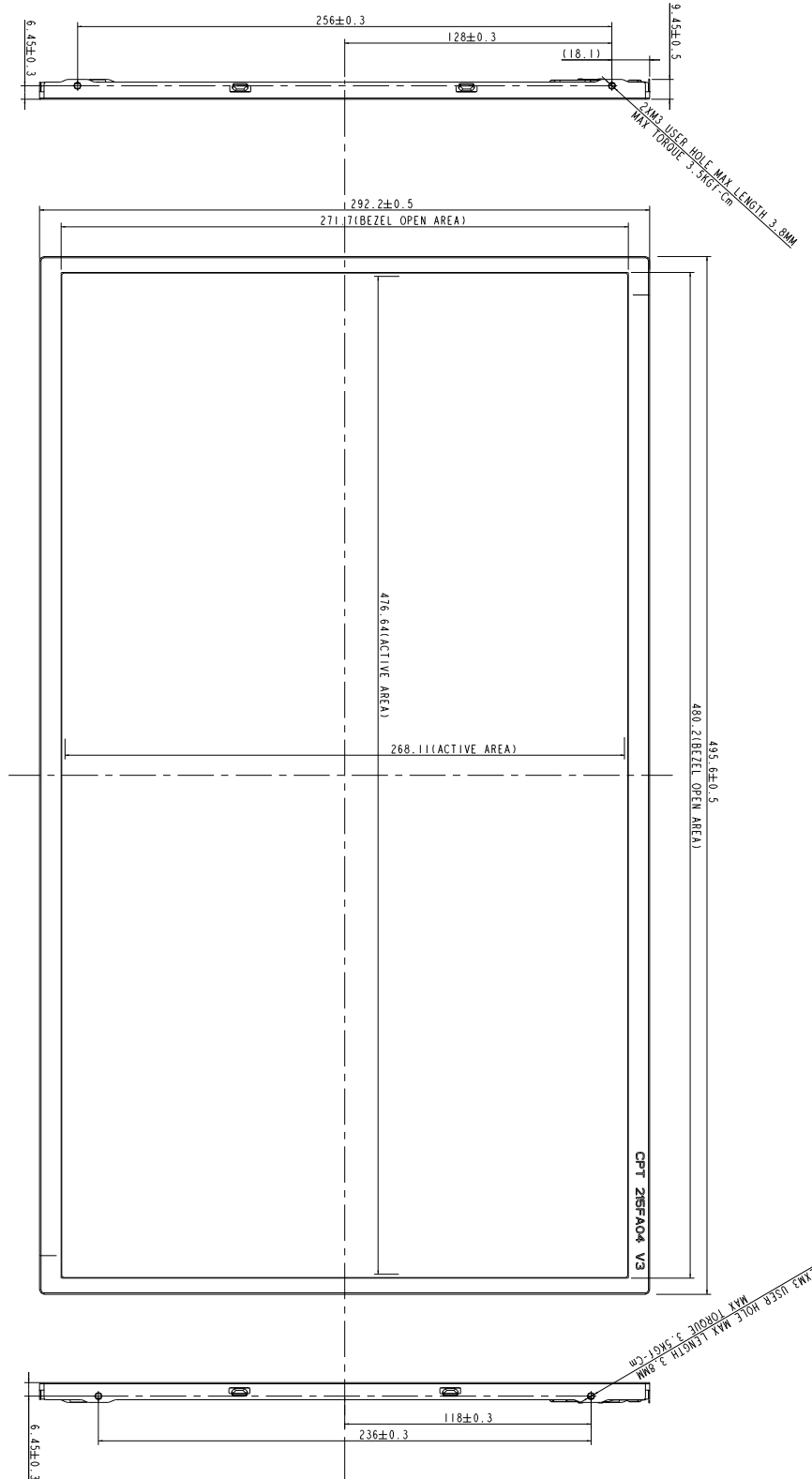
6. BLOCK DIAGRAM



7. MECHANICAL SPECIFICATION

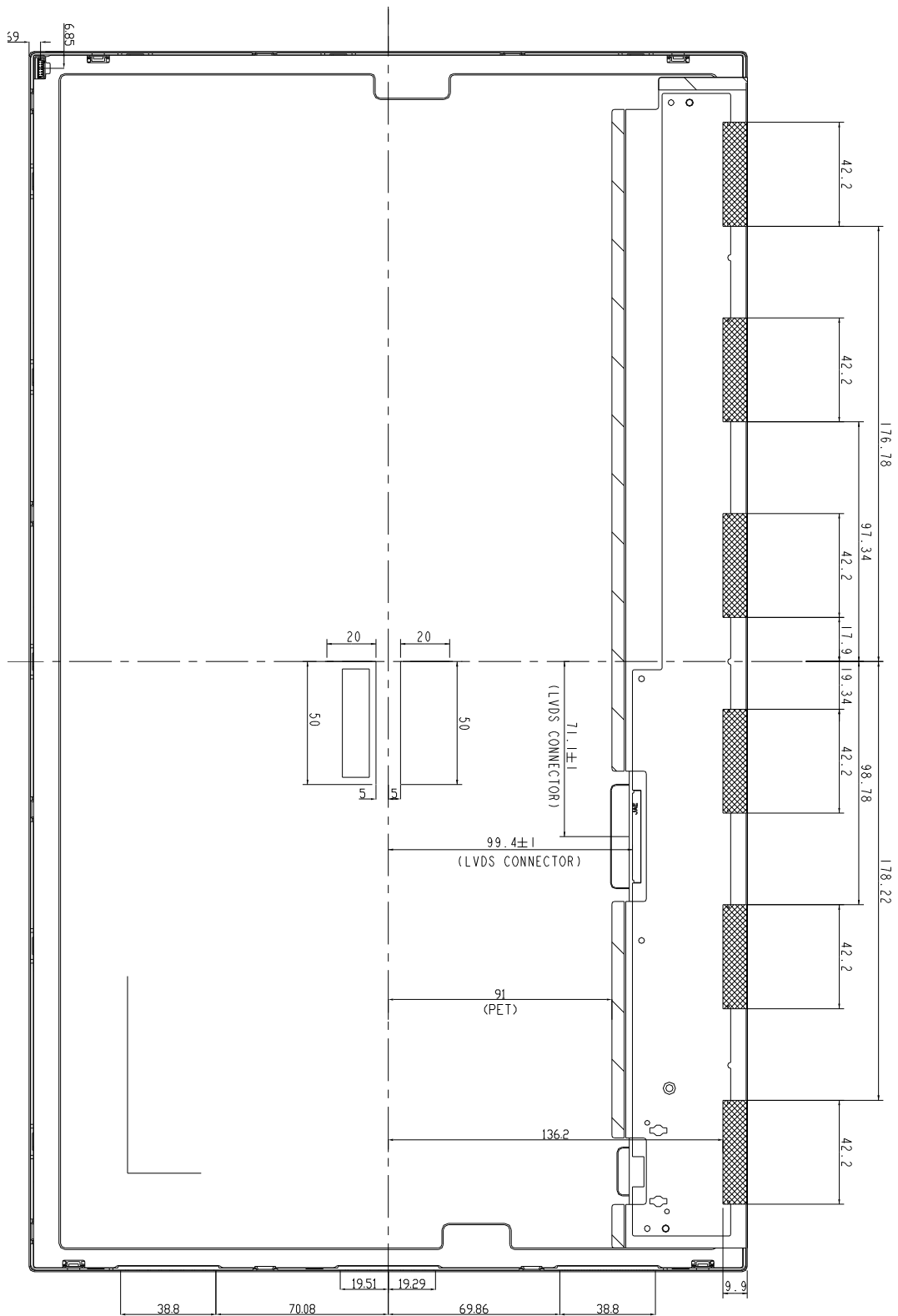
(1) Front side (Tolerance is $\pm 0.5\text{mm}$ unless noted)

[Unit: mm]



(2) Rear side (Tolerance is $\pm 0.5\text{mm}$ unless noted)

[Unit: mm]



8. OPTICAL CHARACTERISTICS

Ta=25°C , VCC=5.0V

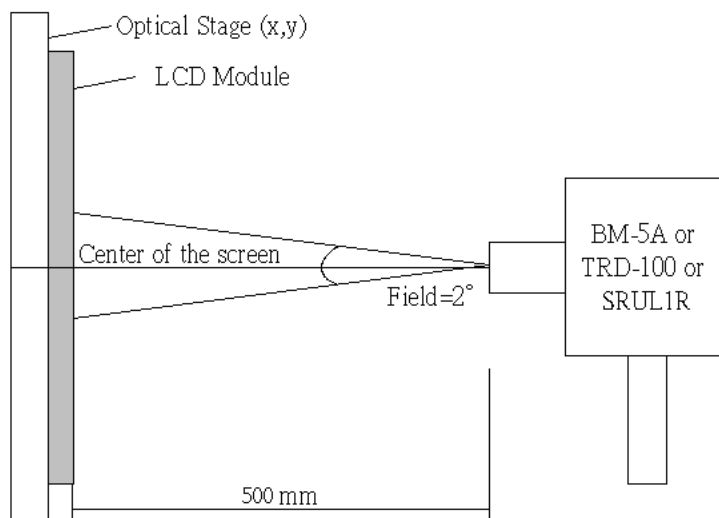
| ITEM | SYMBOL | CONDITION | MIN. | TYP. | MAX. | UNIT | REMARK | |
|-------------------|------------|------------------------|------------------------|---------|---------|---------|-------------------|-----|
| Contrast (CEN) | CR | $\theta=\psi= 0^\circ$ | 700 | 1000 | -- | -- | *1) 2) | |
| Luminance (CEN) | L | $\theta=\psi= 0^\circ$ | 180 | 250 | -- | cd/m2 | *1) 3) | |
| 9P Uniformity | ΔL | $\theta=\psi= 0^\circ$ | 75 | -- | -- | % | *1) 3) | |
| Response Time | Tr+Tf | $\theta=\psi= 0^\circ$ | -- | 5 | 10 | ms | *5) | |
| Cross talk | CT | $\theta=\psi= 0^\circ$ | -- | -- | 1 | % | *6) | |
| View angle | Horizontal | ψ | $CR \geq 10$ | 150 | 170 | -- | Deg. | *4) |
| | Vertical | θ | | 140 | 160 | -- | Deg. | |
| | Horizontal | ψ | $CR \geq 5$ | 150 | 170 | -- | Deg. | |
| | Vertical | θ | | 150 | 170 | -- | Deg. | |
| Color Coordinates | White | x | $\theta=\psi= 0^\circ$ | 0.283 | 0.313 | 0.343 | Color Coordinates | *3) |
| | | y | | 0.299 | 0.329 | 0.359 | | |
| | Red | x | | (0.613) | (0.643) | (0.673) | | |
| | | y | | (0.323) | (0.353) | (0.383) | | |
| | Green | x | | (0.299) | (0.329) | (0.359) | | |
| | | y | | (0.599) | (0.629) | (0.659) | | |
| Blue | x | (0.124) | (0.154) | (0.184) | | | | |
| | y | (0.027) | (0.057) | (0.087) | | | | |
| Gamut | CG | $\theta=\psi= 0^\circ$ | 68 | 72 | -- | % | | |
| Gamma | γ | VESA | 2.0 | 2.2 | 2.4 | -- | *7) | |

[Note]

Definition of these measurement items is as follows:

1) Setup of Measurement Equipment

The LCD module should be turn-on to a stable luminance level to be reached. The measurement should be executed after lighting Backlight for 20 minutes and in a dark room.



2) Definition of Contrast Ratio

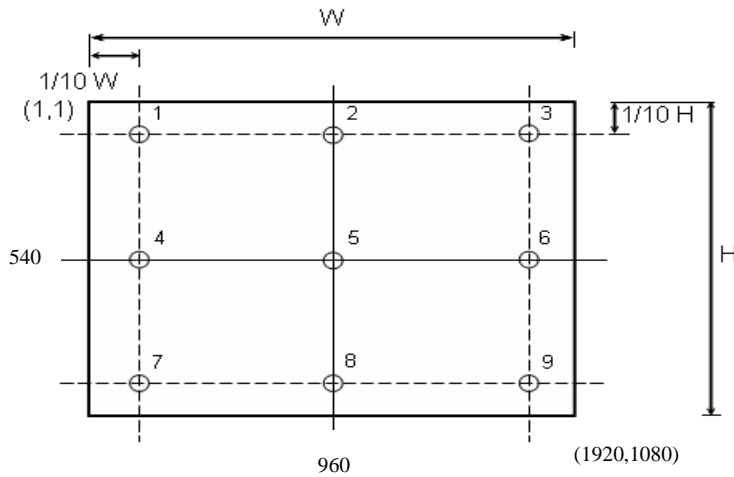
CR=ON (White) Luminance/OFF (Black) Luminance

3) Definition of Luminance and Luminance uniformity

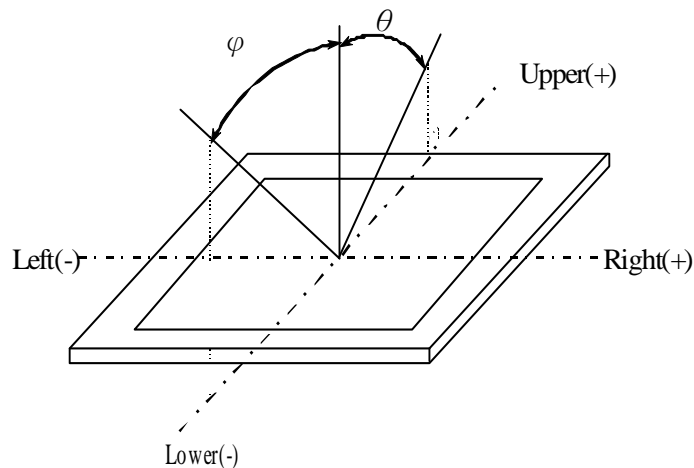
Central luminance: The white luminance is measured at the center position “5” on the screen, see Fig.1 below. And the measure time is 30 min after discharged.

9P Luminance (AVG): The white luminance is measured at measuring points 1 to 9, see Fig.1 below.

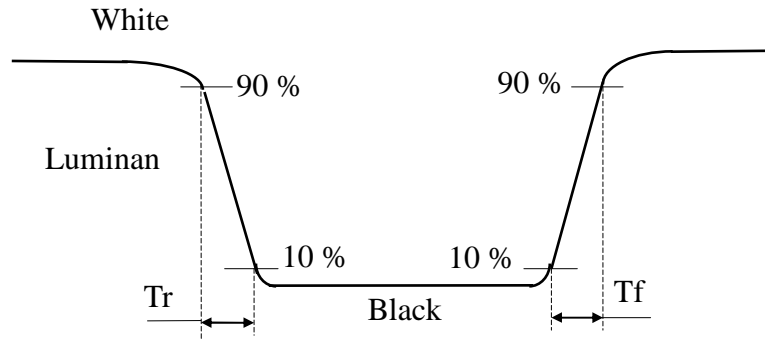
9P Uniformity: $\Delta L = (L_{MIN} / L_{MAX}) \times 100\%$



4).Definition of Viewing Angle (θ, ψ):



5) Definition of Response Time:

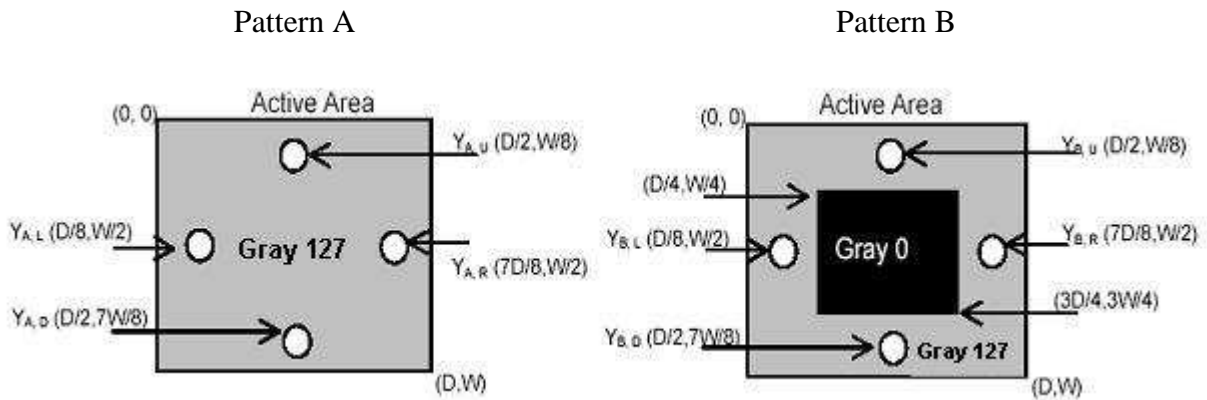


6) Definition of crosstalk:

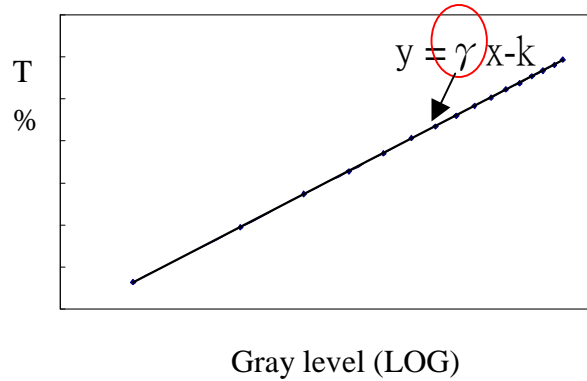
$$CT = | Y_B - Y_A | / Y_A \times 100 (\%)$$

Y_A : The luminance of measured position at pattern A

Y_B : The luminance of measured position at pattern B with Gray level 0



7) Definition of Gamma (γ), follow VESA standard sampling every 16 gray level (0,16,32,.....224,240,255)



9. RELIABILITY TEST CONDITIONS

(1) Temperature and Humidity

| TEST ITEMS | CONDITIONS |
|---|--|
| HIGH TEMPERATURE HIGH HUMIDITY OPERATION | 50°C ; 90%RH; 240h (No condensation) |
| HIGH TEMPERATURE HIGH HUMIDITY STORAGE | 60°C ; 90%RH; 48h (No condensation) |
| HIGH TEMPERATURE OPERATION | 50°C ; 240h |
| HIGH TEMPERATURE STORAGE | 60°C ; 240h |
| LOW TEMPERATURE OPERATION | 0°C ; 240h |
| LOW TEMPERATURE STORAGE | -20°C ; 240h |
| THERMAL SHOCK | BETWEEN -20°C (1hr) AND 60°C (1hr); 100 CYCLES |

(2) Shock & Vibration

| ITEMS | CONDITIONS |
|------------------------------|---|
| SHOCK (NON-OPERATION) | Shock level: 980m/s ² (150G) Waveform: half sinusoidal wave, 2ms Number of shocks: one shock input in each direction of three mutually perpendicular axes for a total of six shock inputs |
| VIBRATION (NON-OPERATION) | Vibration level: 9.8m/s ² (1.0G) zero to peak Waveform: sinusoidal Frequency range: 5 to 500 Hz Frequency sweep rate: 0.5 octave/min Duration: one sweep from 5 to 500Hz in each of three mutually perpendicular axis (each x,y,z axis: 1 hour, total 3 hours) |

(3) ESD

| POSITION | CONDITION (MDL turn off) |
|-----------|---|
| Connector | 1. 200 pF , 0 Ω , ±250 V 2. contact mode for each pin |
| Module | 1. 150 pF , 330 Ω , ±15K V 2. Air mode, test 25 times for each test point 3. Contact mode, 25 times for each test point |

(4) Low Pressure test

| TEST ITEM | CONDITION |
|-----------------------------|----------------------------|
| Low Pressure test (storage) | 260HPa (30000 ft.) ; 24 Hr |

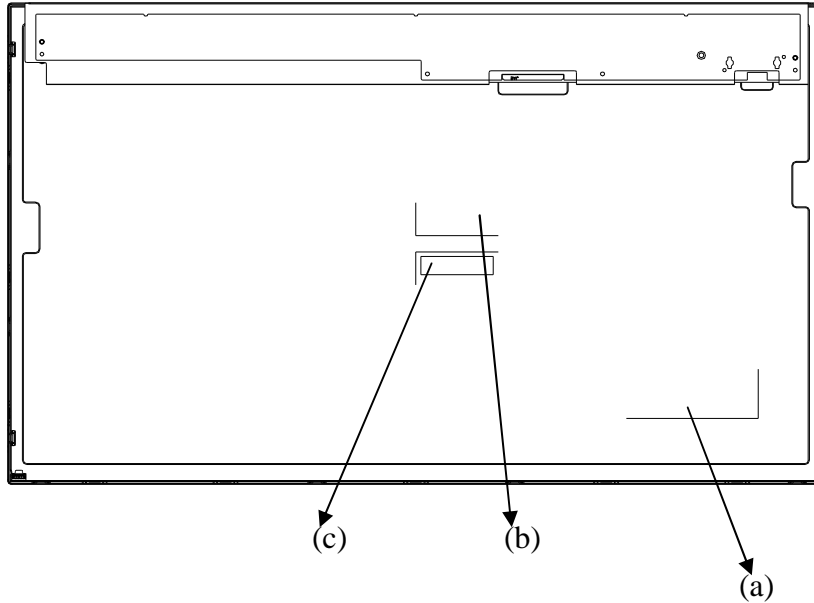
(5) Judgment standard

The judgment of the above test should be made as follow:

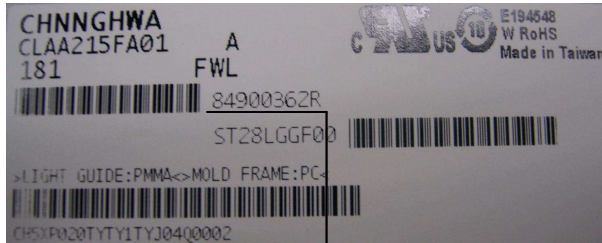
Pass: Normal display image with no obvious non-uniformity and no line defect. Partial transformation of the module parts should be ignored.

Fail: No display image, obvious non-uniformity, or line defects.

10. DESIGNATION OF LOT MARK



(a) NEW 3_IN_1 LABEL: (Model Name: CLAA215FA04)



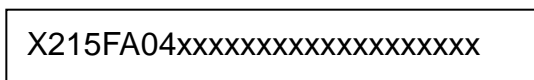
| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| A | B | C | D | E | F | G | H | I |
|---|---|---|---|---|---|---|---|---|

| Code | Meaning | Description |
|-------|--------------|-------------------------------------|
| A | Year | 0~9 |
| BC | Week | 01~52 |
| DEFGH | Serial No | 00001~99999 |
| I | Factory Code | T2 L WJ FDT SDT CTOC |
| | | R S U,V,A F Z Q |

PANEL LABEL :



(c) B/L MAKER LABEL : (X215FA04xxxxxxxxxxxxxxxxxxxxxxxxxx)



(2) Location of Lot Mark

The label is attached to the backside of the LCD Module. This is subject to change without prior notice.

11. PACKING SPECIFICATION

(1)Packing

- 10 LCD IT modules (max.) / 1 Box
- 24 box (max.) / 1 pallet
- Box dimensions: 570(L)×244(W)×370(H)
- Weight: approximately 22Kg (10 modules per box)

(2)Packing Method

Figure (a) and (b) are the packing method

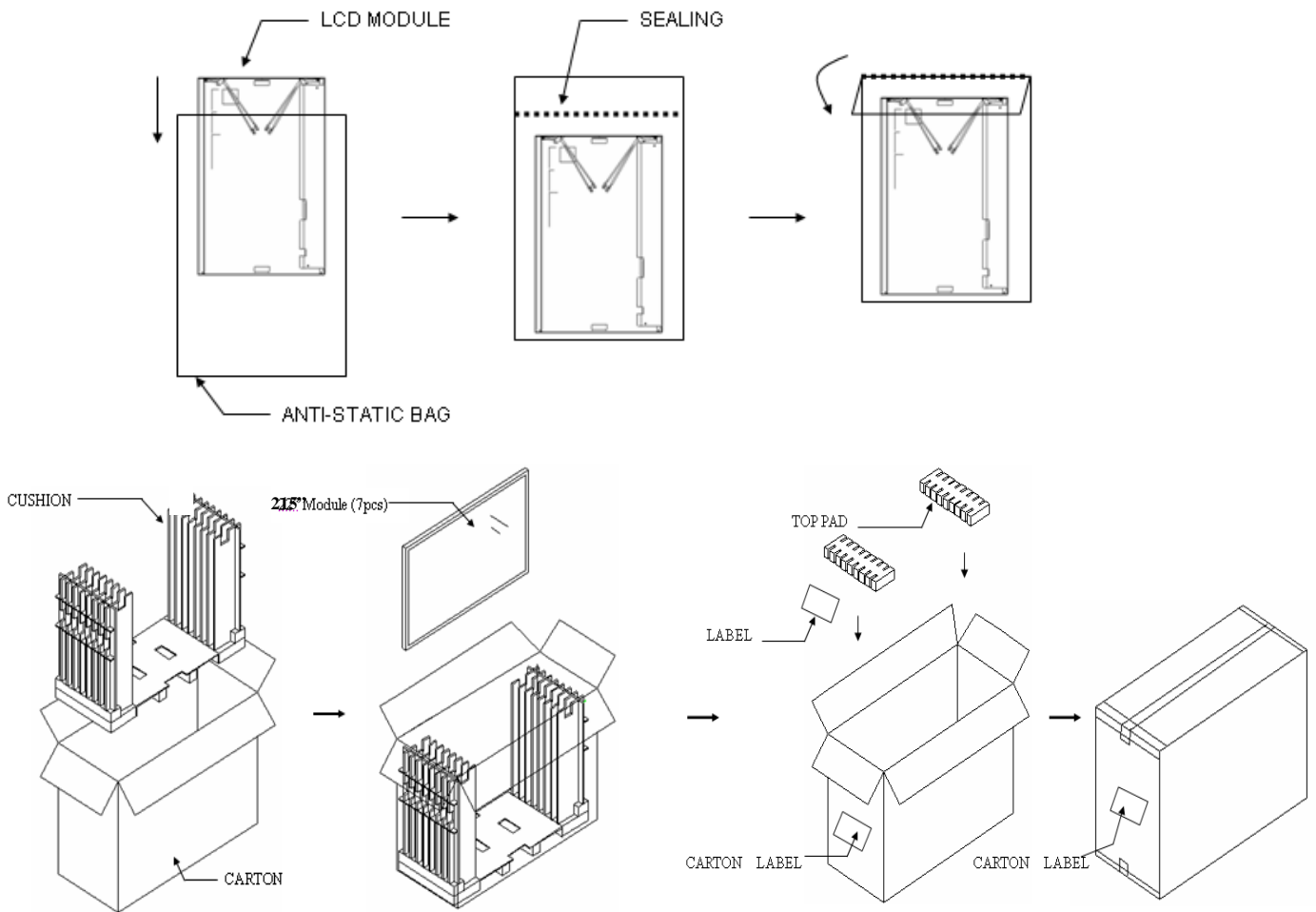


Figure (a) packing method

Cover Protector: L1090 × 50 × 50mm

Pallet: 1150(L) × 1000(W) × 130(H) mm

Top/Bottom Cap: L1150 × 1000 × 130mm

Pallet stack: 1150(L) × 1000(W) × 1260(H) mm

Gross Weight: 538Kg(±2Kg)

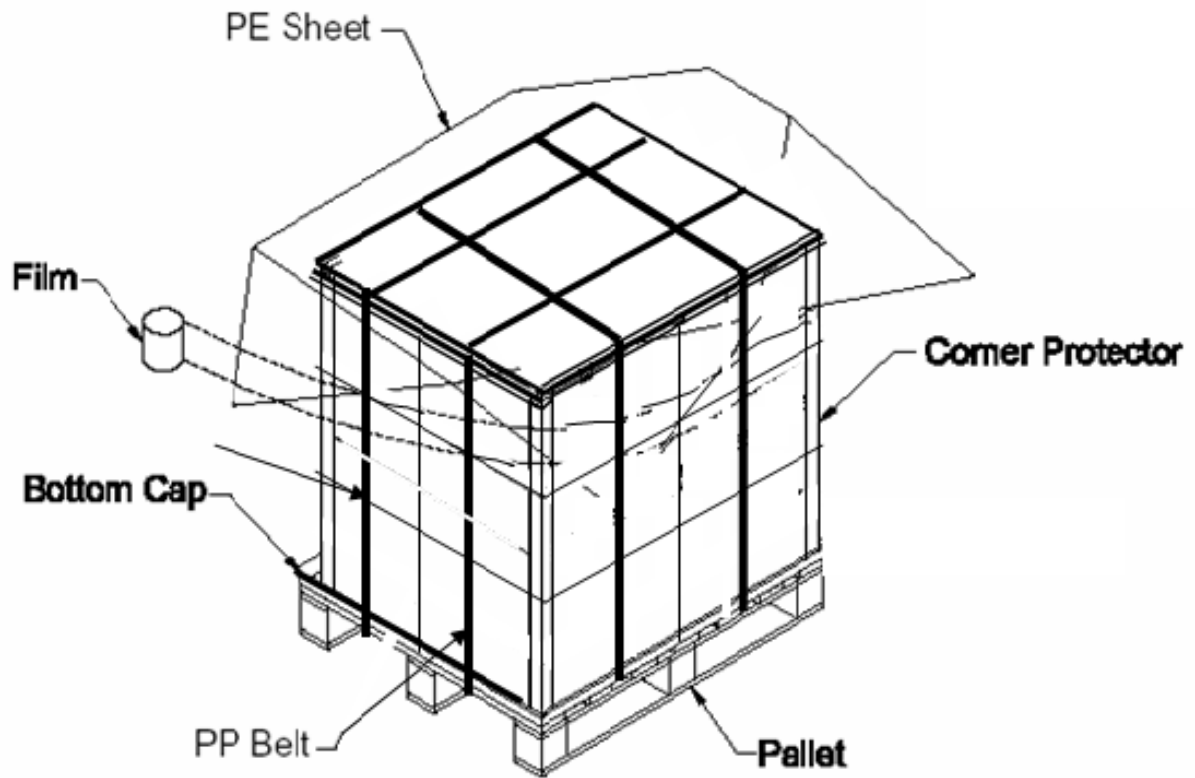


Figure (b) packing method

12. HANDLING PRECAUTIONS FOR TFT-LCD MODULE

Please pay attention to the followings in handling- TFT-LCD products;

1. ASSEMBLY PRECAUTION

- (1) Please use the mounting hole on the module side in installing and do not beading or wrenching LCD in assembling. And please do not drop, bend or twist LCD module in handling.
- (2) Please design display housing in accordance with the following guide lines.
 - (2.1) Housing case must be destined carefully so as not to put stresses on LCD all sides and not to wrench module. The stresses may cause non-uniformity even if there is no non-uniformity statically.
 - (2.2) Keep sufficient clearance between LCD module back surface and housing when the LCD module is mounted. Approximately 1.0 mm of the clearance in the design is recommended taking into account the tolerance of LCD module thickness and mounting structure height on the housing.
 - (2.3) When some parts, such as, FPC cable and ferrite plate, are installed underneath the LCD module, still sufficient clearance is required, such as 0.5mm. This clearance is, especially, to be reconsidered when the additional parts are implemented for EMI countermeasure.
 - (2.4) Design the inverter location and connector position carefully so as not to give stress to lamp cable, or not to interface the LCD module by the lamp cable.
 - (2.5) Keep sufficient clearance between LCD module and the others parts, such as inverter and speaker so as not to interface the LCD module. Approximately 1.0mm of the clearance in the design is recommended.
- (3) Please do not push or scratch LCD panel surface with any-thing hard. And do not soil LCD panel surface by touching with bare hands. (Polarizer film, surface of LCD panel is easy to be flawed.)
- (4) Please do not press any parts on the rear side such as source TCP, gate TCP, control circuit board and FPCs during handling LCD module. If pressing rear part is unavoidable, handle the LCD module with care not to damage them.
- (5) Please wipe out LCD panel surface with absorbent cotton or soft cloth in case of it being soiled.
- (6) Please wipe out drops of adhesives like saliva and water on LCD panel surface immediately. They might damage to cause panel surface variation and color change.
- (7) Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.
- (8) Please do not touch metal frames with bare hands and soiled gloves. A color change of the metal frames can happen during a long preservation of soiled LCD modules.
- (9) Please pay attention to handling lead wire of backlight so that it is not tugged in connecting with inverter.

2. OPERATING PRECAUTIONS

- (1) Please be sure to turn off the power supply before connecting and disconnecting signal input cable.
- (2) Please do not change variable resistance settings in LCD module. They are adjusted to the most suitable value. If they are changed, it might happen LCD does not satisfy the characteristics specification.
- (3) Please consider that LCD backlight takes longer time to become stable of radiation characteristics in low temperature than in room temperature.
- (4) A condensation might happen on the surface and inside of LCD module in case of sudden change of ambient temperature.
- (5) Please pay attention to displaying the same pattern for very long time. Image might stick on LCD. If then, time going on can make LCD work well.
- (6) Please obey the same caution descriptions as ones that need to pay attention to ordinary electronic parts.

3. PRECAUTIONS WITH ELECTROSTATICS

- (1) This LCD module use CMOS-IC on circuit board and TFT-LCD panel, and so it is easy to be affected by electrostatics. Please be careful with electrostatics by the way of your body connecting to the ground and so on.
- (2) Please remove protection film very slowly on the surface of LCD module to prevent from electrostatics occurrence.

4. STORAGE PRECAUTIONS

- (1) When you store LCDs for a long time, it is recommended to keep the temperature between 0°C ~40°C without the exposure of sunlight and to keep the humidity less than 90%RH.
- (2) Please do not leave the LCDs in the environment of high humidity and high temperature such as 60°C 90%RH.
- (3) Please do not leave the LCDs in the environment of low temperature; below -20°C.

5. SAFETY PRECAUTIONS

- (1) When you waste LCDs, it is recommended to crush damaged or unnecessary LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.
- (2) If any liquid leaks out of a damaged-glass cell and comes in contact with the hands, wash off thoroughly with soap and water.

6. OTHERS

- (1) A strong incident light into LCD panel might cause display characteristics' changing inferior because of polarizer film, color filter, and other materials becoming inferior. Please do not expose LCD module direct sunlight and strong UV rays.
- (2) Please pay attention to a panel side of LCD module not to contact with other materials in

preserving it alone.

(3) For the packaging box, please pay attention to the followings:

- (3.1) Packaging box and inner case for LCD are designed to protect the LCDs from the damage or scratching during transportation. Please do not open except picking LCDs up from the box.
- (3.2) Please do not pile them up more than 5 boxes. (They are not designed so.) And please do not turn over.
- (3.3) Please handle packaging box with care not to give them sudden shock and vibrations. And also please do not throw them up.
- (3.4) Packing box and inner case for LCDs are made of cardboard. So please pay attention not to get them wet. (Such like keeping them in high humidity or wet place can occur getting them wet.)